

Greenpower DEUTZ diesel engine

Engine: BF6M 1015 CG3

These are the characteristics of the BF6M1015CG3 Gen:

6-cylinders engine in V-configuration.

Turbocharging with intercooler air/air..

Cylinder displacement: 1,985 cm3.

4-valve technology.

"Split-pin" crankshaft.

Extremely compact design.

Acoustically optimized combustion system.

Rigid crankcase.

Global service network with over 3,000 service station in more than 150 countries.

Electronically controlled fuel injection pump with magnetic valve system type Deutz MVS (option).

Electronic engine governor type Deutz EMR 2

These are the benefits for you:

- Its low noise radiation level is exemplary. Acoustically relevant components with a very rigid structure.

 This guarantees you a superior position to other competitors.
- The environmental friendly and high-tech combustion ensures not only excellent operating behaviour but also outs standing savings in economical costs.
- The control functions of the electronic engine governor make it possible to plan service intervals avoiding costly downtimes.
- The compact design saves installation space and thus installation costs.
- Low emission levels, the 1015 engine family meets TA-Luft standards both for NOx 4000 mg/nm³ and NOx 2000 mg/nm³



► Rating table: **BF6M1015CG3** The Genset Engine 50 Hz

Engine type		BF6M1015CG3
Speed	min ¹ rpm	1500
Frequency	Hz	50
Engine/genset ratings	0	
Prime power, ICN (PRP)	kW hp	280 382
Limited time running power, IFN (LTP)	kW hp	314 421
Typical generator power output		
Typical generator power output (COP)	kVA	271
Typical generator power output (PRP)	kVA	311
Typical generator power output (LTP)	kVA	. 344
Spec. fuel consumption PRP (LTP)		_ *
100 % load	g/kWh lb/hp-hr	206 0,329
75 % load	g/kWh lb/hp-hr	196 0,322
50 % load	g/kWh lb/hp-hr	196 0,322

Standard specification

Standard engine: Connection housing SAE 2, with flywheel 10''/11.5

Cooling system: Cooling system HAT, depending on engine version incl. charge air cooler, pressure fan.

Exhaust system: Without silencer, with counterflange for exhaust system on the turbocharger. **Filter:** Lube oil filter, air filter depending on engine version loose as kit or assembled. **Engine electrics:** 12 Volt version, electrical engine governor standard in 6-cylinder FC engines.

Governor: Mechanical standard, optional electronic governor.

Miscellaneous: Painted dark gray.

Scope of Supply:

The engine and the alternator are mounted together forming a rigid monoblock, the shafts are connected by a flexible disc connection. The monoblock is mounted on a steel base frame via silent blocks. The base frame is including a fuel tank. Starting is electric and it includes a battery. The genset monitoring system consist of a control module.

PRP* Kva/KW:

Available electrical power (at a variable load) with a medium of 80% of the indicated maximum power. A 10% overload capability is available LTP** Kva/KW:

Available electrical load (at a variable load) during a maximum of 500 hours per year. No overload capability is available.

CONTROL PANEL

Manual or automatic start control panel

Manual or automatic remote boot controller, selector switch for Off, Man and Auto with the key.

Complete motor protection functions with alarms visualized via LEDs in the front.

The control unit 6 is set via DIP switches in the rear part of the case.

Standard circuit breaker and differential relay.



TECHNICAL DATA

ENGINE CHARACTERISTICS

MAKE	MODEL	
	BF6M 1015 CG3	
GENERAL DATA		
Power PRP (kWm)	271.20	
Power LTP (kWm)	300.20	
No. cylinders	6	
Cylinder capacity (L)	4.76	
Diameter per stroke (mm)	132 x 145	
Compression ratio	16.50	
Cooling system	LIQUID	
Injection	DIRECT	
Suction	TURBO	
Series regulator	ELECTRONIC	
Fly wheel coupling	1 - 14"	
ubrication system	24	
Oil capacity (L)	34	
Oil consumption (%)	0.30	
Min. alarm oil pressure (bar)	3	
entilation system		
Air cooling flow (m3/h)	20952	
Combustion air flow (m3/h)	1460	
Max. back pressure for fan (mba	ar) 0	
xhaust system		
Exhaust gas flow (m3/h)	3995	
Exhaust back pressure (mbar)	50	
Temp. exhaust gases (°C))	510	
Electrical system		
VDC (V)	24	
Battery (Ah)	2 x 180	
Engine start-up (kW)	5.40	

ALTERNATOR CHARACTERISTICS

MAKE	MODEL	
MECC-ALTE	ECO 38-2LN	
GENERAL DATA		
Power PRP (kVA)	300	
Power LTP (kVA)	330	
Efficiency Alt. 3/4 %	94	
Efficiency Alt. 4/4 %	93.70	
No. Poles	4	
Voltage regulator	DSR	
No. wires	12	
Insulation	Н	
Xd (%)	208	
X'd (%)	14.00	
Χ	7.20	
Degree of protection	IP21	



▶ Engine description

Type of cooling: Water cooling, thermostatically controlled, charge-air-cooled engines with air-to-air

charge air cooler

Crankcase: High grey cast iron crankcase, for monobloc construction

Crankcase breather: Closed-circuit crankcase breather

Cylinder head: Grey cast iron block-type cylinder head

Valve arrangement/

timing: One inlet and one exhaust valve per cylinder, actuated via

tappets, push rods and rocker arms, camshaft driven by geartrain

Piston: Three-ring piston, two compression rings and one oil scraper ring

Piston cooling: Oil cooled with spray nozzles (channel-cooled piston)

Connecting rod: Forged steel rod

Crankshaft bearings: Tri-metal plain bearings
Crankshaft: With integral counterweights

Camshaft: Forged steel shaft

Lubrication system: Forced-feed circulation lubrication with gear pump

Lube oil cooler: Oil cooler integrated in coolant circuit

Lube oil filter: Paper-type microfilter as replaceable-cartridge full flow filter

Injection pump/

governor: Single injection pumps for each cylinder integrated in crankcase

Mechanical centrifugal governor (standard); electronic governor (EMR) optional

Fuel lift pump: Integrated in belt drive

Injection nozzle: Six-hole nozzle

Fuel filter: Replaceable cartridge

Alternator: Three-phase alternator 12 V or 24 V

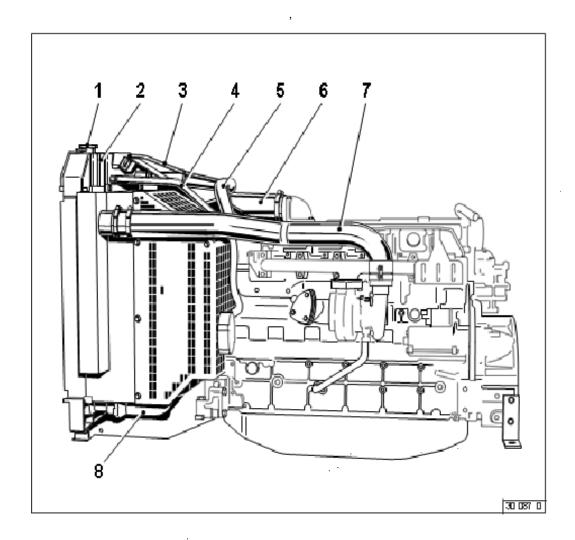
Starter motor: 12 V or 24 V

Heating system: Optional connection for cab heating to engine cooling circuit

Identification of engine parts

Green Power

Service side BF6M1015CG3

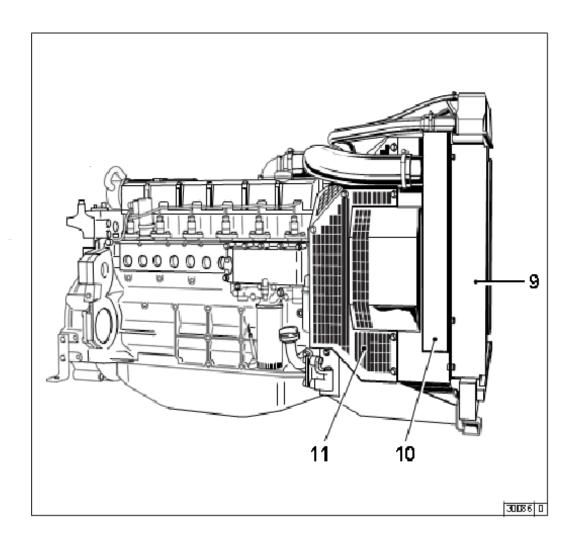


- 1 Filler neck with cap
- 2 The expansion tank
- 3 Vent line from the cylinder head to expansion tank
- 4 Expansion line from expansion tank to coolant pump
- 5 Coolant line from crankcase to engine fluid radiator
- 6 Charge-air line from the charge-air cooler to engine
- 7 Charge-air line from exhaust turbocharger to charge-air cooler
- 8 Coolant line from the engine fluid radiator to the engine thermostat

Identification of engine parts

Starter side BF6M1015CG3





- 9 Engine radiator fluid
- 10 Charge-air cooler
- 11 Protective guard



Helsingborgsvägen Varalöv 262 96 Ängelholm, Sweden Tel: +46 431-222 40 E-mail: info@greenpower.se web:www.greenpower.se